

Using The Corner Cam-Clamp:

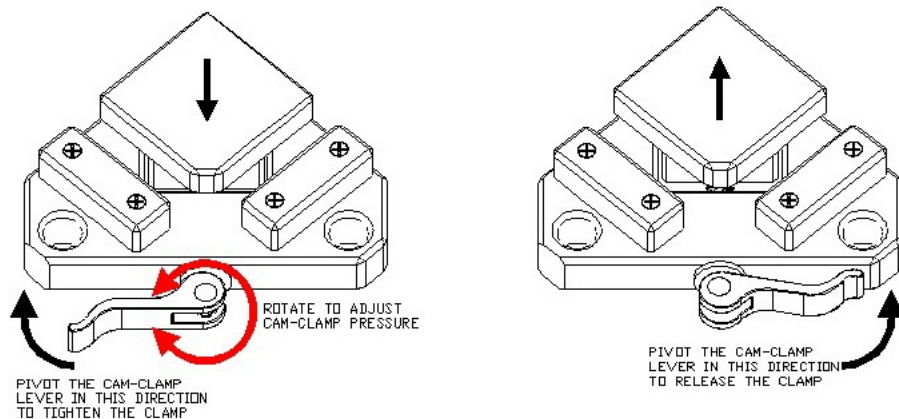


Fig. 1



1.) Layout the cabinet components on your assembly work bench as shown in this photo and place a corner cam-clamp at each corner.

2.) Take a cabinet side panel and the bottom panel and place them in the corner cam-clamp with the front edge resting on the clamp as shown to the right.

Note: In order to keep the panels level you need to place the opposite ends of each panel on top of another corner cam-clamp, as shown in Fig. 2 on the following page. The placement of these clamps is not critical at this time, as they'll be repositioned as you assemble each corner. To help hold the pieces up in a vertical position you should activate these clamps as shown above in Fig. 1. You may also need to rotate the cam-clamp lever to the right or to the left to adjust the amount of pressure the cam-clamp exerts on the panel as shown in Fig. 1 above.



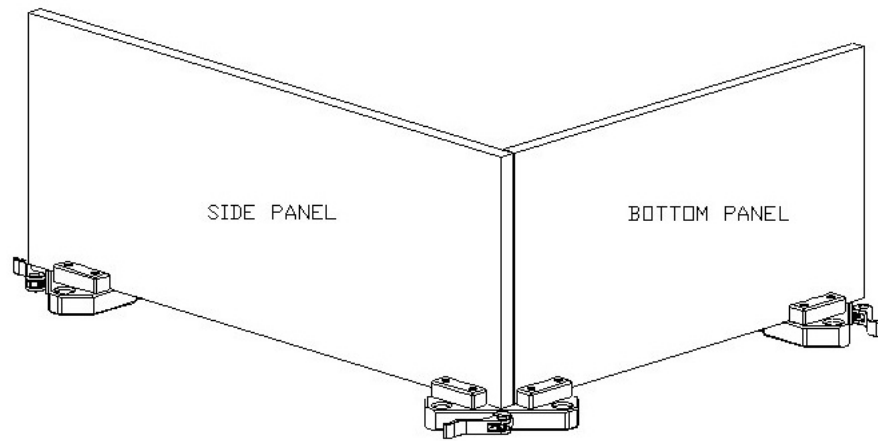


Fig. 2

3.) Align the corner pieces together and tighten the clamp as shown in the photo to the right. Continue this process until all four corners have been aligned and tightened together.



5.) Add additional corner cam-clamps to the top corners and secure in place, as shown in the photo to the left. The cabinet is now ready to receive the assembly screws of your choice, although we highly recommend the use of confirmat style screws on either melamine materials or plywood as they offer superior strength over conventional wood screws.